



STUDENTS' GYMKHANA  
SCIENCE AND TECHNOLOGY COUNCIL

**CORRIGENDUM**

Tender 'Purchase of Milling Machine' having reference No. IITK/GYM/2024/SS//2023637 , please ignore the specifications in the main tender document. The correct complete specifications are as follows

**Milling Machine with DRO System**

**Model**

- **Table Size:** 1372 x 254mm
- **T-Slot (Width x Number x Distance):** 16 x 3 x 63.5mm
- Must have tool and workpiece holding device

**Travel: Hardened and Ground Slideways**

- **Longitudinal:** 900mm
- **Cross:** 380mm (square)
- **Vertical:** 380mm (square)
- **Spindle Travel:** 127mm
- **Arm Travel:** 520mm
- Coolant System with Chip Tray

**Spindle: Threading Left Hand and Right Hand**

- **Taper:** R8 or NT30#
- **Spindle Nose to Table Surface:** 95-490mm
- **Spindle Center to Column:** 220-790mm

**Spindle Speed:**

- **Step Head:**
  - Low Range: 66-4540 RPM (50Hz) (16 steps)
  - High Range: 50-3900 RPM (50Hz)
- **Quill Feeds Per Rev. of Spindle:** 0.04-0.08-0.15mm
- **Spindle Motor:** 2.2KW 3PH or 3.7KW 3PH
- **Swivel Angle to Right & Left:** 90°
- **Swivel Angle to Front & Back:** 45°

**Additional Accessories:**

- **Power Table Feed X axis**
- **Power Table Feed Y axis**
- **Collect:** 3-5mm
- **Drill Chuck Keyless**

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